



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4272-012
Job Sheet 171876



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 10.11.19 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/15/18	0.00	0.00	Start Up Stores/Pkg-1		Set 18-3-22
100	Packaging	1 pcs		2/15/18	0.00	0.00	Packaging1-5		Set 18-3-22
110	HandFinish	1 pcs		2/16/18	0.00	2.04	HandFinish4		Set 18-3-23
120	QC	1 pcs		2/16/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-2		38
140	QC21-SA	1 Ea		2/16/18	0.00	0.00	QC21		38

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE

Descriptions: D4273-042 X 1 B75294 FROM BASKET D407-797-014 X 1 B131540



Hawkesbury, ON K6A 1K7
CANADA
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Container No: S054295



Part: D4272-012

Job No: 171876

Serial No/Batch: S054295

Revision:

Inspector:

Date: 03/23/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	
AN3-10A	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	
AN310C4	Nut	3 Ea (3 ea)	90-Start up Operation	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D2690-6	Lanyard	2 Ea (2 ea)	90-Start up Operation	
D2931	Bumper	2 Ea (2 ea)	90-Start up Operation	
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5017 674
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5052672
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075028
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	3769311
D4021-5	Blanking Plate	1 Ea (1 ea)	90-Start up Operation	
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5016033
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5053576
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5053797
D4273-042	Basket Base Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5050976
D4307-250	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	2 pcs (2 ea)	90-Start up Operation	
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	9 Ea (9 ea)	90-Start up Operation	
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	4 Ea (4 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	
NAS1149DN832J	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	14 Ea (14 ea)	90-Start up Operation	
NAS1149F0432P	Washer	18 Ea (18 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	274	0
	AN3-10A	3	60	0
	AN3-14A	4	200	0
	AN3-16A	2	60	0
	AN310-4	3	109	0
	AN310C4	3	104	0
	AN4-12	3	143	0
	AN4-13A	6	612	0
	AN4C15	1	39	0
	AN5-17A	4	139	0
	D2530	1	18	0
	D2535	2	37	0
	D2537	2	24	0
	D2690-6	2	50	0
	D2931	2	1,144	0
	D3912-041	1	3	0
	D3914-041	1	4	0
	D3917-3	6	63	0
	D3953-17	2	23	0
	D3953-19	1	6	0
	D3953-21	1	14	0
	D3953-3	2	21	0
	D3953-7	2	40	0
	D3953-9	2	44	0
	D3969-3	1	21	0
	D4021-5	1	11	0
	D4150-041	1	6	0
	D4151-041	1	2	0
	D4151-043	1	5	0
	D4273-042	1	0	0
	D4307-250	1	11	0
	MS17984-C413	2	44	0
	MS20600-AD4W3	2	159	0
	MS21042L3	9	3,757	0
	MS21042L4	6	1,795	0
	MS21042L5	4	497	0
	MS24665-151	4	160	0
	MS24665-300	2	76	0
	NAS1149C0432R	2	1,653	0
	NAS1149C0463R	3	225	0
	NAS1149DN832J	2	2,588	0
	NAS1149F0332P	14	3,827	0
	NAS1149F0432P	18	1,592	0
	NAS1149F0563P	4	233	0
	NAS1515H4L	2	193	0
Part Specifications				
Specifications could not be found.				

Plex 2/8/18 3:38 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001626	S050990	97447A010	Blind Rivet	S019014	GA039	4
001626	S050972	AN3-16A	Bolt	S014737	ST348	2
001626	S050971	AN310-4	Nut	S019389	ST331	3
001626	S050965	AN310C4	Nut	S024835	ST331	3
001626	S050964	AN4-12	Bolt	S019372	ST344	3
001626	S050961	AN4-13A	Bolt	S027722	ST344	6
001626	S050950	D2535	Spring	S047896	ST008	2
001626	S050949	D2537	Bushing	S043700	ST008	2
001626	S050946	D2690-6	Lanyard	S042827	ST009	2
001626	S050945	D2931	Bumper	F86435-1	ST013	2
001626	S050938	D3912-041	Eyebolt Receiver Assembly	S046419	ST055	1
001626	S050928	D3917-3	Washer	S043508	ST056	6
001626	S050925	D3953-17	Gas Spring Spacer	S043539	ST060	2
001626	S050923	D3953-19	Gas Spring Bracket	S043461	ST060	1
001626	S050919	D3953-21	Gas Spring Bracket	S049481	ST061	1
001626	S050918	D3953-3	Gas Spring Stud, Lid	S043568	ST060	2
001626	S050913	D3953-9	Gas Spring Washer	s048613	ST060	2
001626	S050910	D4021-5	Blanking Plate	s045376	ST068	1
001626	S050904	D4307-250	Placard, Max Load	s022292	ST085	1
001626	S024467	MS17984-C413	Quick Release Pin		ST315	1
001626	S050879	MS17984-C413	Quick Release Pin	s041163	ST315	1
001626	S050878	MS20600-AD4W3	Cherry Rivet	S042091	WA003	2
001626	S050872	MS21042L3	Nut	S038764	ST303	9
001626	S050868	MS21042L4	Nut	s045901	ST303	6
001626	S050865	MS21042L5	Nut	S016880	ST303	4
001626	S050862	MS24665-151	Cotter Pin	S027553	ST289	4
001626	S050859	MS24665-300	Cotter Pin	S015687	ST288	2
001626	S050858	NAS1149C0432R	Washer	S025742	ST266	2
001626	S050855	NAS1149C0463R	Washer	S019381	ST266	3
001626	S050854	NAS1149DN832J	Washer	FM137587-15	ST264	2
001626	S050850	NAS1149F0332P	Washer	S020603	ST262	14
001626	S050848	NAS1149F0432P	Washer	S034412	ST362	18
001626	S050846	NAS1149F0563P	Washer	S038769	ST263	4
001626	S050843	NAS1515H4L	Washer	S024483	ST260	2